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# 三层共挤吹膜机

THREE-LAYER CO-EXTRUSION FILM BLOWING MACHINE



**瑞安市奥翔包装机械有限公司**  
RUIAN AOXIANG PACKAGING MACHINERY CO.,LTD

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THREE-LAYER CO-EXTRUSION FILM BLOWING MACHINE

## Main Technical Variables

### 主要技术参数

| MODEL 型号                        | SG II 3L1000           | SG II 3L1200          | SG II 3L1500          | SG II 3L 2000         |
|---------------------------------|------------------------|-----------------------|-----------------------|-----------------------|
| 通用原料 Suitable Materials         | HDPE, LDPE, LLDPE, EVA |                       |                       |                       |
| 产品宽度 Film Width                 | 1000mm                 | 1200mm                | 1500mm                | 2000mm                |
| 产品厚度 Film Thickness             | 0.02-0.2mm             | 0.02-0.2mm            | 0.02-0.2mm            | 0.02-0.2mm            |
| 最大挤出量 Max. Output               | 150kg/hr               | 200kg/hr              | 300kg/hr              | 350kg/hr              |
| <b>EXTRUDER 挤出机</b>             |                        |                       |                       |                       |
| 螺杆直径 Screw Diameter             | AΦ50mm BΦ55mm CΦ50mm   | AΦ55mm BΦ60mm CΦ55mm  | AΦ60mm BΦ65mm CΦ60mm  | AΦ65mm BΦ75mm CΦ65mm  |
| 螺杆长径比 L/D                       | 30:1                   | 30:1                  | 30:1                  | 30:1                  |
| 螺杆材料 Screw Material             | SACM-645/38 CRMOALA    |                       |                       |                       |
| 料筒材料 Barred Material            | SACM-645/38 CRMOALA    |                       |                       |                       |
| 料筒冷却 Barred Cooling             | 370w × 2/3             | 370w × 2/3            | 370w × 2/3            | 370w × 2/3            |
| 主机功率 Main Motor                 | A22+B30+C22 kw         | A30+B37+C30 kw        | A37+B45+C37 kw        | A37+B55+C37 kw        |
| 料筒温度控制 Temperature Control zone | 3 × 3                  | 3 × 3                 | 4 × 3                 | 4 × 3                 |
| 平均耗电量 Average Power-consumption | 35kw                   | 45kw                  | 65kw                  | 90kw                  |
| <b>DIE HEAD 模头</b>              |                        |                       |                       |                       |
| 模头直径 Die size                   | Φ250mm                 | Φ300mm                | Φ380mm                | Φ500mm                |
| 温度控制 temperature control zone   | 4                      | 4                     | 4                     | 4                     |
| <b>COOLING SYSTEM 冷却装置</b>      |                        |                       |                       |                       |
| 双风口 风环 AIR RING                 | 800mm                  | 1000mm                | 1200mm                | 1600mm                |
| 吹风机 Air blower                  | 5.5kw                  | 5.5kw                 | 5.5kw                 | 7.5kw                 |
| 吸风机 Suction fan                 | 5.5kw                  | 5.5kw                 | 5.5kw                 | 7.5kw                 |
| 主风机 Main Air Blower             | 5.5kw                  | 7.5kw                 | 11kw                  | 15kw                  |
| <b>TAKE UP UNIT 牵引装置</b>        |                        |                       |                       |                       |
| 牵引辊宽 Roller width               | Φ165 × 1200mm          | Φ180 × 1400mm         | Φ200 × 1700mm         | Φ220 × 2200mm         |
| 牵引速度 Traction Speed             | 5-70 m/min             | 5-60 m/min            | 5-50 m/min            | 5-45m/min             |
| 牵引电机功率 Traction Motor           | 1.5kw                  | 2.2kw                 | 2.2kw                 | 3kw                   |
| <b>WINDING UNIT 收卷装置</b>        |                        |                       |                       |                       |
| 收卷方式 Winding Type               | Surface friction type  | Surface friction type | Surface friction type | Surface friction type |
| 收卷功率 Winding motor              | 1.5kw                  | 2.2kw                 | 2.2kw                 | 3kw                   |
| 收卷速度 Winding speed              | 5-70 m/min             | 5-60 m/min            | 5-50m/min             | 5-45m/min             |
| 外形尺寸(长×宽×高) Dimension(L×W×H)    | 7.0 × 4.5 × 7.5 m      | 8.5 × 5.5 × 8.0m      | 9.0 × 6.0 × 9.5m      | 10.0 × 6.5 × 10.5m    |

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